



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18561
Job Sheet 170088



001931

Part No: RBT18561

Job Qty: 1 ea

Part Name: Bell 407 Field Maintenance



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/9/18

Job Tracking No:

Due Date: 1/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18561 Rev3 (TEO17-640) IPP Rev A 17.12.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/25/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	1 pcs		1/26/18	0.00	1.00	Small Fab-9		MCC
120	QC	1 pcs		1/26/18	0.00	0.00	QC4		D 15.3.27
130	Packaging	1 pcs		1/26/18	0.00	0.00	Packaging3		M. D.
140	QC21-FG	1 Ea		1/26/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Install placard to wheel housing as per DWG 6-Glue foam to case and pack case

DAS
21
5-20

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	90-Start up Operation	GA0216
97524A032	Blind Rivet	4 Ea (4 ea)	90-Start up Operation	GA0210
APP-1700-E	Hard Case	1 Ea (1 ea)	90-Start up Operation	GA0211
CL-2-C	Lanyard Wire	1 ft (1 ea)	90-Start up Operation	GA0215
RB H4713 P	Drain Hose	1 Ea (1 ea)	90-Start up Operation	GA0214
RB H4749 P	T/R Gearbox Drain Tool	1 Ea (1 ea)	90-Start up Operation	"
RB23006782	Adapter, Lower Torque Turbine Attach Nut	1 Ea (1 ea)	90-Start up Operation	
RB23006783	Adapter, Torque Turbine Attach Upper Nut	1 Ea (1 ea)	90-Start up Operation	GA
RB23007615	Power Turbine Cleaning Supplies	1 Ea (1 ea)	90-Start up Operation	
RB23007638	Fuel Injector Wrench	1 Ea (1 ea)	90-Start up Operation	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	GA
RBBP1425-101	Input Drive Shaft Tool (K-Flex)	1 Ea (1 ea)	90-Start up Operation	GA14



Container No: S055377



Part: RBT18561

Job No: 170088

Serial No/Batch: S055377

Revision: 3

Inspector:

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Date: 03/27/16

[illegible]

Exploded view diagram of a mechanical assembly. The components are labeled with part numbers:

- RBT18538
- RBT400214
- RBE2-10-1
- RBBP1425-101
- RBT400325
- RBT18560
- RBT400213
- RB H4713
- RB H4749
- RB H4713
- RB H4749
- RBT112800

TOOL LAYOUT

TEO ATTACHED

		REV	
		3	
TITLE		407 FIELD MAINTENANCE KIT	
DWG NO.		RBT18561	
MATL. FEAT. FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125 ✓ 1. BREAK ALL SHARP EDGES .015 ± .05" .01R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING QA APPRO: ANDERSON LINDSAY ASME Y14.3M-2009 USED ON MODEL BELL 407	
DRAWN BY: CLOUGH CHECKED: DUERFELDT DOPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVJAK		SCALE: 1:4 DATE: 12/28/2011 SHEET 1 OF 6	